

ALUMINUM ALLOY HOLLOW MATERIAL, ALUMINUM ALLOY
EXTRUDED PIPE MATERIAL FOR AIR CONDITIONER PIPING AND
PROCESS FOR PRODUCING THE SAME

Taguchi et al.

Appl. No.: Unknown

Atty Docket: IIDAP6.001C1

Fig. 1

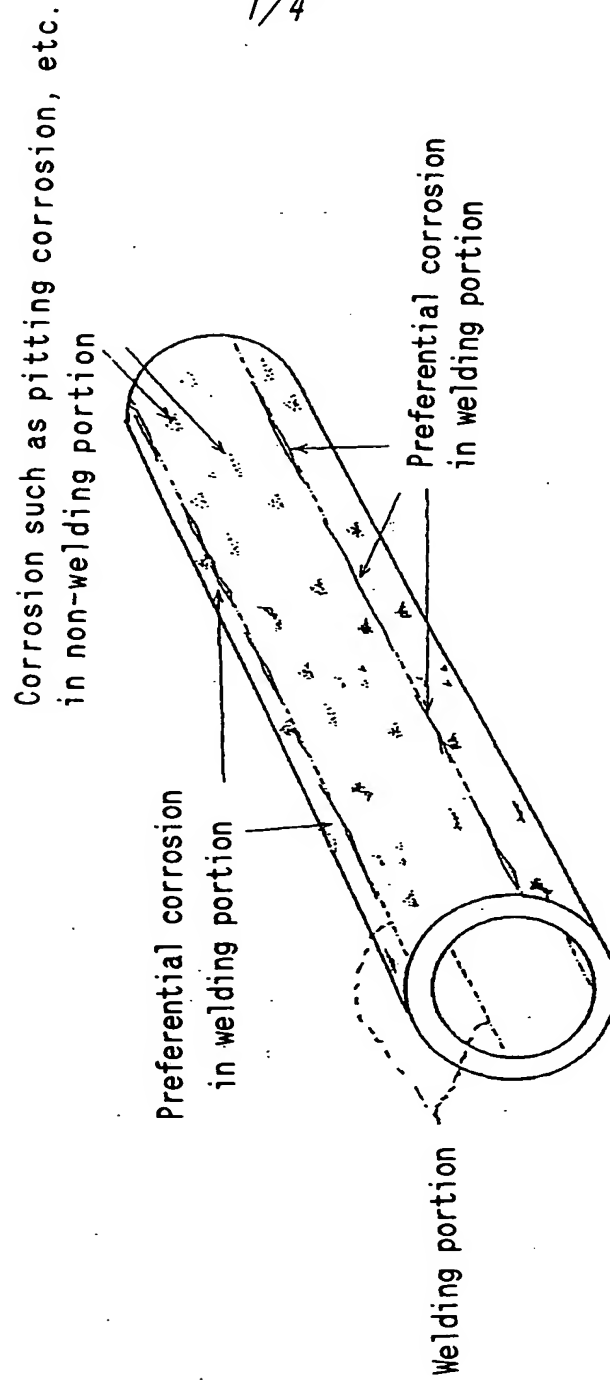


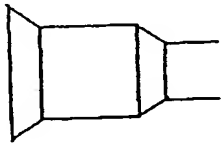
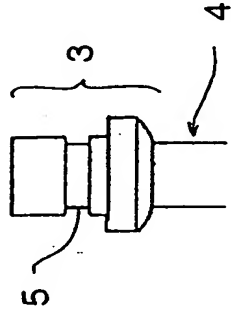
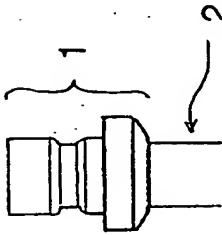
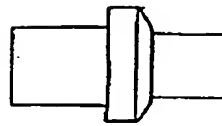
Fig. 2 (A) Fig. 2 (B) Fig. 2 (C) Fig. 2 (D)

Type A

Type B

Type C

Type D



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Punch shaping

Punch shaping

Punch → forming
by rolling

Punch shaping

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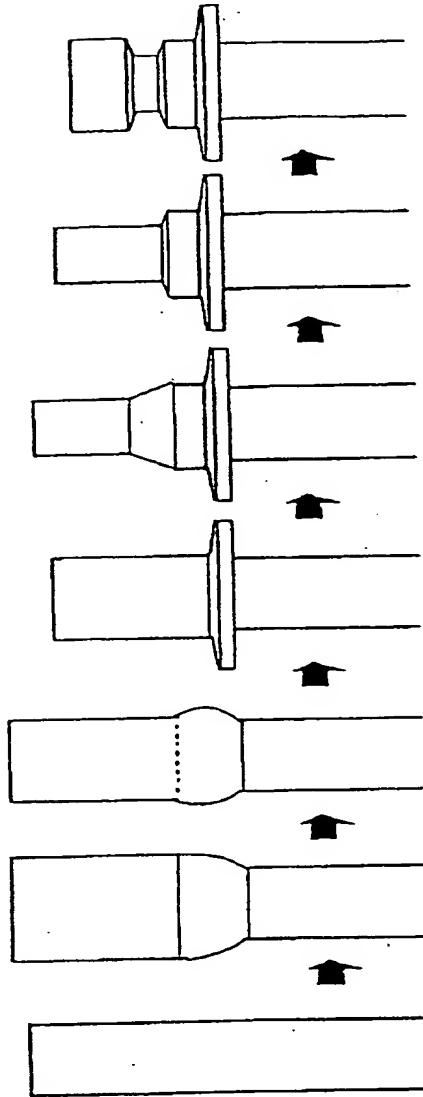


Fig. 3 (A)

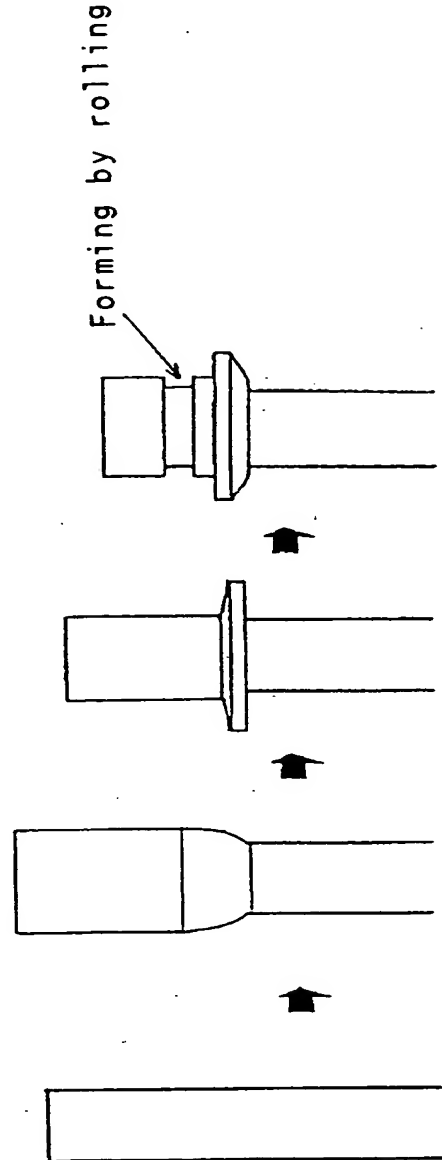
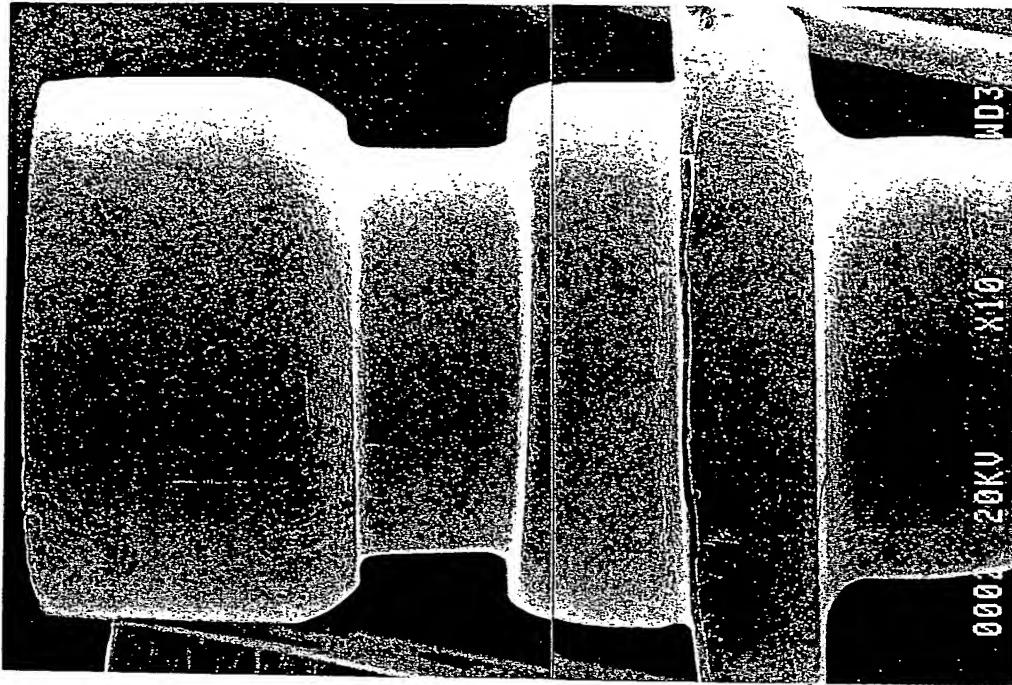


Fig. 3 (B)

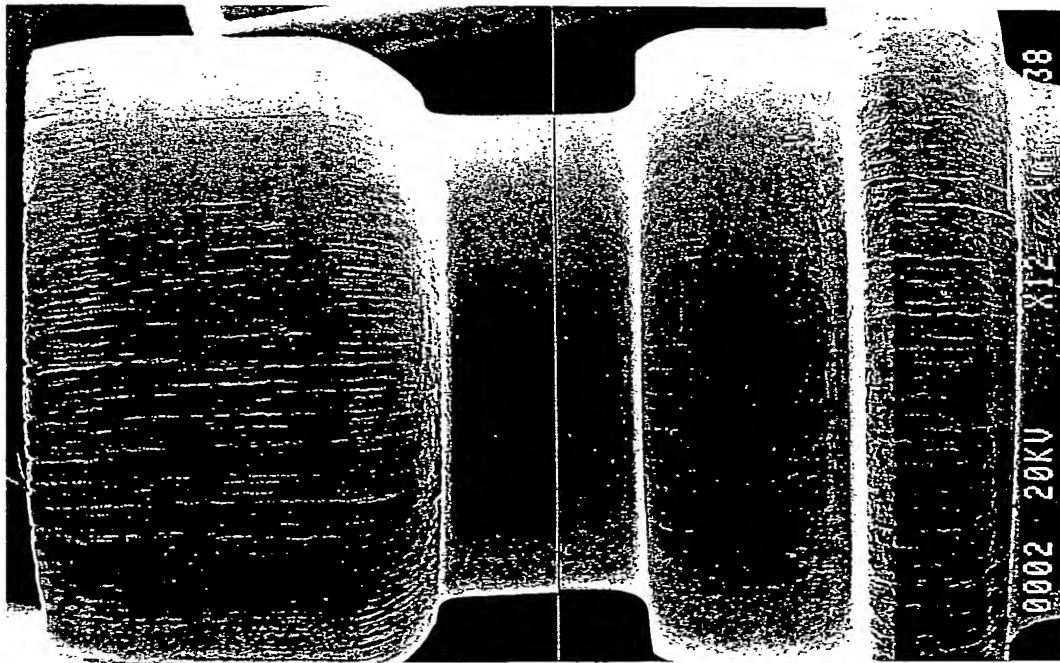
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Fig. 4 (B)



Pipe material of example of the present invention (portion with terminal end processing of type B)

Fig. 4 (A)



Current pipe material

PRIOR ART